

Noble VOC Maintenance PM Schedule

VOC maintenance team made up of 11 PM techs, 2 IR camera techs, 2 foremen.

One scheduled PM maintenance done on every controlled location per calendar year. More frequent if called in by lease operator for an issue.

GENERAL SUMMARY

An Emission Control technician will inspect, maintain, repair and tests emission control equipment on Company properties.

PRINCIPAL DUTIES AND RESPONSIBILITIES

Noble burner maintenance crew will be responsible for the following VOC burner maintenance items:

Primary

- Ensure safe operation of all VOC burner equipment
- VOC burner process evaluation and testing
- Verify proper operation of relief valves and repair/replace as needed
- Evaluation and repair/replacement of thief hatches
- Cleaning and maintenance of the inline flame arrestor and air cells
- Adjustment and cleaning of burner tips
- Comply with Noble Energy, Inc. safety policies and procedures
- Evaluation, adjustment, repair/replacement of burner pilot auto-igniters
- Evaluation, maintenance, repair/replacement of potential burner data loggers
- Operation IR camera for directed maintenance of burner and battery equipment

Secondary

- Document and report berm maintenance requirements (or repair by hand if possible)
- Document ground rod status (would not be allowed to install ground rods due to lack of utility locates)
- Repair or report significant surface staining
- Install bird screens on burners
- Install new style screens on water vaults
- Input burner maintenance log into database
- Assist in confined space entry

IR camera inspection program

- camera techs one south one north
- Responsible to inspect all new turn on with IR camera.
- Assist production on any issues found with VOC equipment
- Periodic sweeps thru field using the IR camera